## NDUSTRA

### Safe Work Practice / Job Procedure Air Compressor: Inspection and Maintenance

#### **Potential Hazards**

- Falling Compressor
- Flying Hoses
- Pressurized Air
- All personnel must ensure they have been appropriately trained by their supervisor.

#### **Required Personal Protective Equipment and Devices**



#### **Safe Work Practices**

- Do Not use the compressor to blow of dust/dirt from clothing or otherwise
- Turn off compressor when not in use
- Daily inspections should be conducted (see company forms)
- Be competent

### **Required PPE**

- Foot Protection
- Hearing Protection
- Head Protection
- Eye Protection
- Hand Protection

Tools required:

• Wrench

Materials required:

- Motor oil as per manufacturers recommendations
- Lubricant for automatic oiler

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#### Safe Job Procedures

- 1. Unplug Compressor
- 2. Remove excess air from tanks
- 3. Bleed from bottom of tanks to remove any moisture in tank
- 4. Check oil levels in motor, top-off as required
- 5. Check oil level in oiler, top-off as required
- 6. Check all connections and couplers
- 7. Check for cracked or bulging hoses and replace as necessary
- 8. Ensure all gauges are in working order
- 9. Ensure pressure relief valve is working properly
- 10. Ensure electrical cord is in good repair

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*If an emergency situation occurs while conducting this task, or there is an equipment malfunction, shut the equipment off immediately and follow the lock out procedure.* 

REPORT ANY HAZARDOUS SITUATION TO YOUR SUPERVISOR IMMEDIATELY

This SWP must be reviewed any time the task, equipment, or materials change and at minimum, every three years.